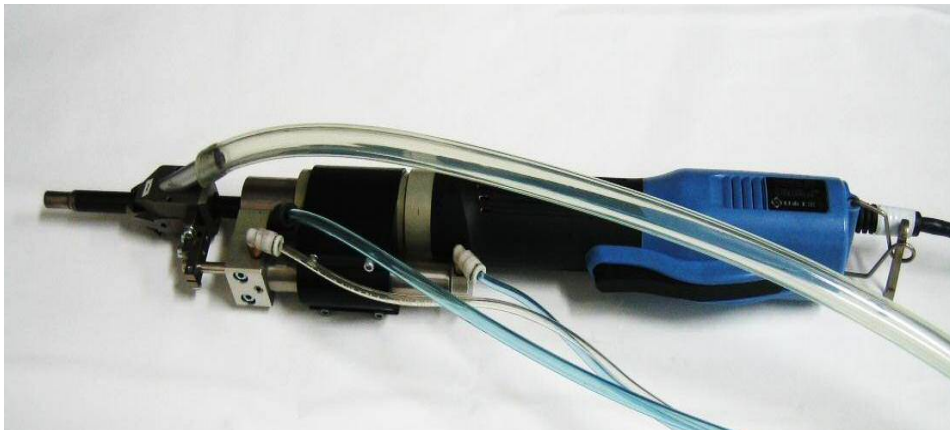


FUJITEC

INSTRUCTION MANUAL

"PICKUP HANDY" DRIVER TOOL

Model DLV30

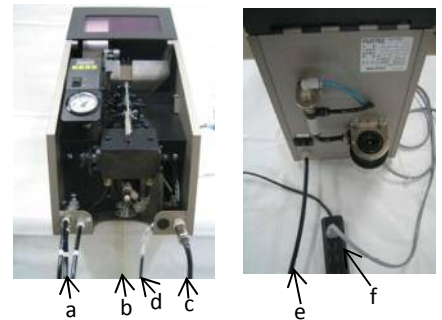


Connection

1. Connection with the main body of supply and the tool part.

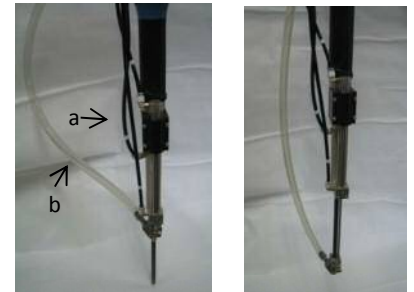
1) Connection to the main body of supply

- a Connection of three air tubes from the tool part.
- b Connection of the screw feeding hose to the tool part.
- c Connection of the 7P connector from a driver.
- d Connection of the 2P connector from a driver.
- e More than supply of the air 0.4Mpa urethane tube $\phi 8$.
- f Power supply Japan AC 100V foreign countries are the voltage of each country.

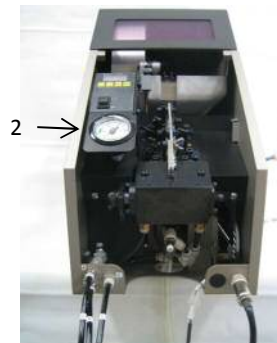


2) Connection to the tool part

- a Connection of three air tubes from the main body of supply.
- b Connection of the screw feeding hose to from the main body of supply.



2. Please set the air pressure gauge of the supply entire surface panel in 0.2~0.3MPa to about.
As for the regulator, a main body center of the forehead please open the right window
I adjust it with the regulator of three sets.



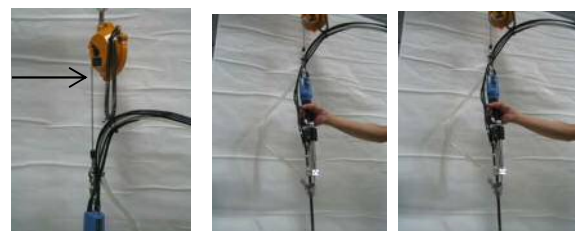
<example>

3. For the movement that Y-pipe up-down the screw feeding hose have a space.



Please use a balancer so that a screw feeding hose air tube three, a signal line.
a power line can work with space.

balancer



Screw bundle operation

I tighten a lever start and a push-start and a screw , and a start includes two kinds of methods.

When a driver start when I grasp a lever . and torque up the stops.

Y pipe down when I separate a lever and screw feeding and the Y pipe up and return comes back to the wait position.

I can set it with of supply panel at the time when I separate a lever and Y pipe begins a down.

The time when I down and do feeding.

The time when feeding is over , and Y pipe up. (Refernce instruction manual MK-3020-P6 MK-3150V-P7)

The push-start has the sensor for the lever in a driver. and a driver starts.

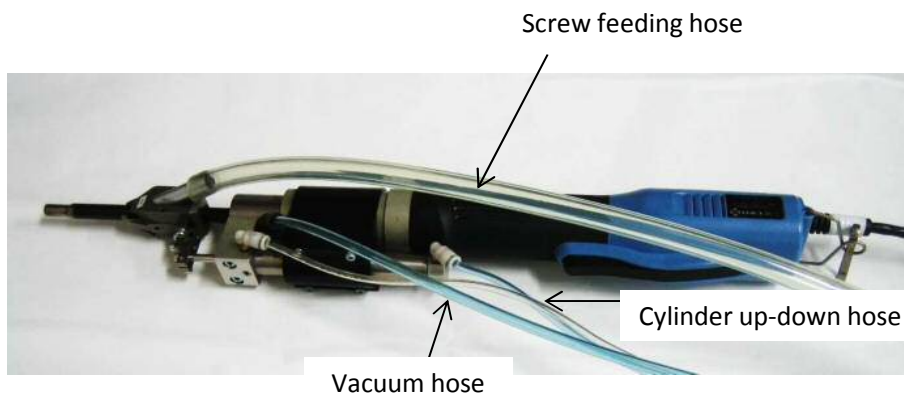
when load suffers from a bit , and torque up , stop.

When I up a driver , and load disappears in a bit , the Y pipe down.

It is movement same as a lever start as follows.

It is a way Separation a bit , an adsorption pipe.

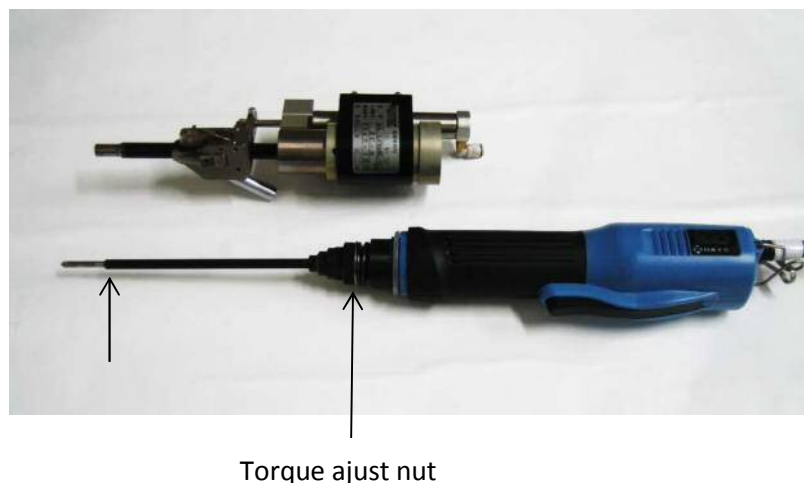
① I separation a connected hose. (a screw feeding hose , a vacuum hose , cylinder up-down hose)



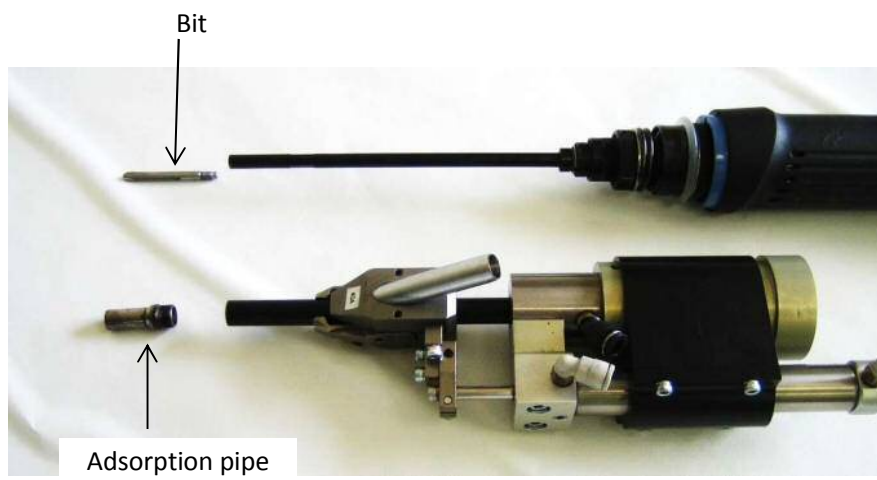
② I isolate a driver part and a tip tool moiety from the state that took off a connected hose by striking back than the part of the arrow.



③ Than a discrete state of the department of arrow right side bit holder pick up the flat face which performed two collecting with monkeys , the left side I serarate a bit counterclockwise direction.



④ The adsorption pipe can separate of ① . I can separation in a clock direction (striking back).



In use of the adsorption-style handy by all means please read.

1. In the case of the factory pipe which water. Oil collect in three set filters in the main body of supply. Prevent I return the filter which can remove water , oil . and water , oil from going to a supply and the adsorption driver. I affect the machine movement and cause the screw fall.

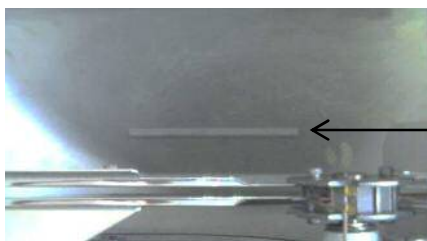
<The main body of supply inside>



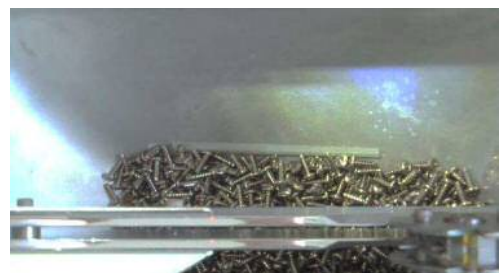
three set

2. Please do the screw input to supply Hopper by an appropriate amount line of the photograph. Screw forwarding becomes unstable when I spend overquantity.

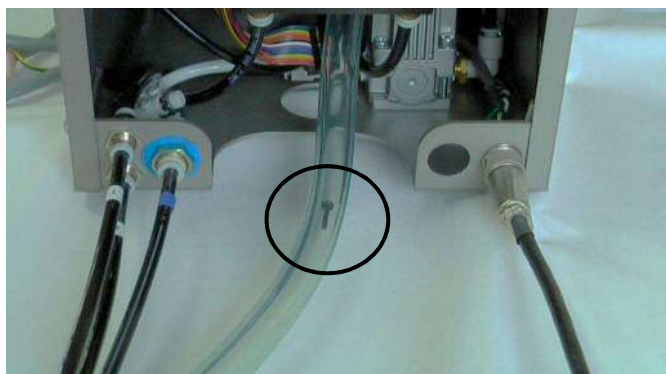
<Screw injection example>



Appropriate amount line



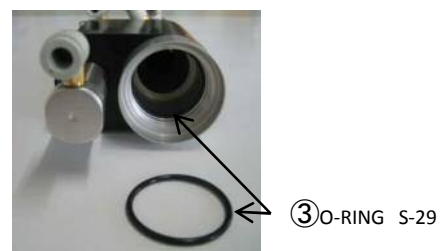
3. As for the screw , a always hose is one. feeding is considered to be it , and one in the hose comes to the tip of the Y-pipe. When there is it more than two. I damage of the Y-pipe that is a machine it becomes the cause that do it .



<Daily check>

1. Tool (Driver)

- ① Becoming shorter of Bush in the adsorption pipe.
- ② Becoming shorter of the one-tuch coupling.
- ③ The transformation of the O ring injury.
(When torque adjustment separated a driver and Tool, please confirm it.)



2. Supply

- ① Quantity of the garbage of filter jamming and the cup of the filter cup.
- ② It is removed garbage clogged up by the tube connection of the coupling.
I separation tube , and please do an air blow.



Item No.	
Dated purchased	年 月 日
Dealer	TEL:

FUJITEC

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